SAFETY DATA SHEET

6691 MICROMAX™ CONDUCTOR PASTE

Version	Revision Date:	SDS Number:	Date of last issue: 04-12-2024
8.0	12-16-2024	300000000951	Date of first issue: 01-29-2024

SECTION 1. IDENTIFICATION

Product name : 6691 MICROMAX™ CONDUCTOR PASTE

Product code : 000000000027046793

Manufacturer or supplier's details

Company name of supplier : Celanese Ltd. Irving Texas
Address : 222 West Las Colinas Boulevard Suite 900N
Irving TX 75039
Telephone : '+1 972-443-4000
E-mail address of person responsible for the SDS : HazCom@celanese.com
Emergency telephone number : DOMESTIC NORTH AMERICA: 800-424-9300
INTERNATIONAL, CALL +1 703-527-3887 (collect calls accepted)

Recommended use of the chemical and restrictions on use

Recommended use : For industrial use only.
Paste for electronic industry

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 4

GHS label elements

Signal word : Warning

Hazard statements : H227 Combustible liquid.

Precautionary statements :

Prevention:

P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P280 Wear protective gloves/ eye protection/ face protection.

Response:

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Silver powder (d50 < 1 mm)	7440-22-4	>= 70 - < 80
Terpineol	8000-41-7	>= 1 - < 10

Glass or Ceramic ingredient(s) Barium		1 - 10%

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

If inhaled : If inhaled, remove to fresh air.
If breathing is difficult, give oxygen.
If not breathing, give artificial respiration.
Get medical attention.

In case of skin contact : Wash off with plenty of water.
Wash contaminated clothing before re-use.
Get medical attention if irritation develops and persists.

In case of eye contact : Immediately flush eyes for at least 15 minutes. Get medical attention.

If swallowed : Do NOT induce vomiting.
Call a physician or poison control center immediately.

Most important symptoms and effects, both acute and delayed : None known.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Dry sand
Dry chemical
Alcohol-resistant foam

Specific hazards during firefighting : Hazardous decomposition products formed under fire conditions.
(see also section 10)
Avoid breathing decomposition products.

Further information : Evacuate personnel to safe areas.
Stop spill/release if it can be done with minimal risk.
Do not allow run-off from fire fighting to enter drains or water courses.

Special protective equipment for firefighters	:	Exposure to decomposition products may be a hazard to health. Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. Wear suitable protective equipment. Dispose of in accordance with local regulations.
Environmental precautions	:	Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Clean contaminated floors and objects thoroughly while observing environmental regulations.
Methods and materials for containment and cleaning up	:	Dike spill. Neutralize with: lime soda ash Collect and contain contaminated absorbent and dike material for disposal. Keep in suitable, closed containers for disposal. Ventilate the area. Clean contaminated surface thoroughly.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Avoid formation of dust and aerosols. Keep away from heat and sources of ignition.
Advice on safe handling	:	Avoid inhalation, ingestion and contact with skin and eyes. Do not use in areas without adequate ventilation. Keep container closed when not in use. Take care to avoid waste and spillage when weighing, loading and mixing the product.
Conditions for safe storage	:	Store in original container. Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from sources of ignition - No smoking. Do not store or consume food, drink or tobacco in areas where they may become contaminated with this material. Keep container closed when not in use. Do not reuse empty container.
Further information on storage stability	:	Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Silver powder (d50 < 1 mm)	7440-22-4	TWA (Dust and fume)	0.1 mg/m3	ACGIH
		TWA (Dust)	0.01 mg/m3	NIOSH REL
		TWA	0.01 mg/m3	OSHA P0
		TWA	0.01 mg/m3 (Silver)	OSHA Z-1

Engineering measures : Local exhaust or a laboratory hood should be used when handling the materials.
Maintain air concentrations below occupational exposure standards.

Personal protective equipment

Respiratory protection : Provide adequate ventilation.
No personal respiratory protective equipment normally required.
Where there is potential for airborne exposures in excess of applicable limits, wear approved respiratory protection with dust/mist cartridge.
When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
Consult the respirator manufacturer to determine the appropriate type of equipment for a given application. Observe respirator use limitations specified by the manufacturer.
Persons performing maintenance or repairs on exhaust system equipment (e.g. ducts) may need to use respirators and protective clothing to prevent exposure to any accumulated residues.

Hand protection

Material : Impervious gloves

Remarks : Gloves must be inspected prior to use. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. The exact break through time can be obtained from the protective glove producer and this has to be observed.
Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.

Eye protection : Wear safety glasses with side shields.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
Lightweight protective clothing
Safety shoes

Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes and clothing. Contaminated work clothing should not be allowed out of the workplace. Remove contaminated clothing and protective equipment before entering eating areas. Remove and wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	viscous liquid
Colour	:	gray
Odour	:	pine
Flash point	:	196 °F / 91 °C Method: Setaflash closed cup - SCC
Density	:	3.61 g/cm³ (68 °F / 20 °C)
Solubility(ies) Water solubility	:	slightly soluble (68 °F / 20 °C)
Viscosity Viscosity, dynamic	:	> 100 Pa.s (77 °F / 25 °C)

SECTION 10. STABILITY AND REACTIVITY

Possibility of hazardous reactions	:	Polymerization will not occur. Stable at normal temperatures and storage conditions.
Conditions to avoid	:	None reasonably foreseeable.
Incompatible materials	:	Acids
Hazardous decomposition products	:	No decomposition if stored and applied as directed. Under fire conditions: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Product:

Acute oral toxicity	:	Acute toxicity estimate: > 5,000 mg/kg Method: Calculation method

Components:

Silver powder (d50 < 1 mm):

Acute oral toxicity	:	LD50 (Rat): > 2,000 mg/kg Method: OECD Test Guideline 401 Assessment: The substance or mixture has no acute oral toxicity
Acute inhalation toxicity	:	LC50 (Rat): > 5.16 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: OECD Test Guideline 436 Assessment: The substance or mixture has no acute inhalation toxicity
Acute dermal toxicity	:	LD50 (Rat): > 2,000 mg/kg Method: OECD Test Guideline 402 Assessment: The substance or mixture has no acute dermal toxicity

Terpineol:

Acute oral toxicity	:	LD50 (Rat): > 2,000 mg/kg Method: OECD Test Guideline 401 Assessment: The substance or mixture has no acute oral toxicity
Acute dermal toxicity	:	LD50 (Rabbit): > 2,000 mg/kg Method: OECD Test Guideline 402 Assessment: The substance or mixture has no acute dermal toxicity

Barium:

Acute oral toxicity	:	LD50 (Rat): 132 mg/kg Target Organs: Cardio-vascular system Symptoms: Cardiovascular system effects
Acute inhalation toxicity	:	Remarks: No data available
Acute dermal toxicity	:	Remarks: No data available

Skin corrosion/irritation

Not classified due to lack of data.

Components:

Silver powder (d50 < 1 mm):

Species	:	Rabbit
Assessment	:	No skin irritation
Method	:	OECD Test Guideline 404
Result	:	Slight or no skin irritation
Remarks	:	Minimal effects that do not meet the threshold for classification.

Terpineol:

Species	:	Rabbit
Assessment	:	Irritating to skin.

Method : OECD Test Guideline 404
Result : Skin irritation

Barium:

Species : animals (unspecified species)
Result : Mild skin irritation
Remarks : Irritant

Serious eye damage/eye irritation

Not classified due to lack of data.

Components:

Silver powder (d50 < 1 mm):

Species : Rabbit
Result : No eye irritation
Assessment : No eye irritation
Method : OECD Test Guideline 405

Terpineol:

Species : animals (unspecified species)
Result : Eye irritation
Assessment : Irritating to eyes.
Method : OECD Test Guideline 405

Barium:

Species : Rabbit
Result : Severe eye irritation
Remarks : Irritant

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Components:

Silver powder (d50 < 1 mm):

Species : Guinea pig
Assessment : Does not cause skin sensitization.
Method : US EPA Test Guideline OPPTS 870.2600
Result : Does not cause skin sensitization.
Remarks : Information given is based on data obtained from similar substances.

Terpineol:

Test Type : Maximization Test
Species : Guinea pig
Assessment : Not a skin sensitizer.
Method : OECD Test Guideline 406

Result : Did not cause sensitization on laboratory animals.

Barium:

Remarks : No data available

Germ cell mutagenicity

Not classified due to lack of data.

Components:

Silver powder (d50 < 1 mm):

Germ cell mutagenicity - Assessment : Weight of evidence does not support classification as a germ cell mutagen., Did not cause genetic damage in cultured bacterial cells., Genetic damage in cultured mammalian cells was observed in some laboratory tests but not in others., Genetic damage in animals was observed in some laboratory tests but not in others., Information given is based on data obtained from similar substances.

Terpineol:

Germ cell mutagenicity - Assessment : Tests on bacterial or mammalian cell cultures did not show mutagenic effects., Evidence suggests this substance does not cause genetic damage in animals.

Carcinogenicity

Not classified due to lack of data.

Components:

Terpineol:

Carcinogenicity - Assessment : Not classifiable as a human carcinogen., Overall weight of evidence indicates that the substance is not carcinogenic.

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified due to lack of data.

Components:

Silver powder (d50 < 1 mm):

Reproductive toxicity - Assessment : No toxicity to reproduction, Animal testing showed no reproductive toxicity.
Animal testing showed no developmental toxicity.

Terpineol:

Reproductive toxicity - Assessment	:	Animal testing showed effects on reproduction at levels equal to or above those causing parental toxicity.

STOT - single exposure

Not classified due to lack of data.

Components:

Silver powder (d50 < 1 mm):

Assessment	:	The substance or mixture is not classified as specific target organ toxicant, single exposure.

Terpineol:

Assessment	:	The substance or mixture is not classified as specific target organ toxicant, single exposure.

STOT - repeated exposure

Not classified due to lack of data.

Components:

Silver powder (d50 < 1 mm):

Assessment	:	The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

Terpineol:

Assessment	:	The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

Repeated dose toxicity

Components:

Silver powder (d50 < 1 mm):

Species	:	Rat
NOAEL	:	30 mg/kg
LOAEL	:	125 mg/kg
Application Route	:	Ingestion
Exposure time	:	90 d
Method	:	OECD Test Guideline 408
Remarks	:	No toxicological effects warranting significant target organ toxicity classification were seen below the recommended guidance values for classification.

Species	:	Rat
Application Route	:	Inhalation
Test atmosphere	:	dust/mist
Exposure time	:	90 d
Method	:	OECD Test Guideline 413
Remarks	:	No toxicological effects warranting significant target organ toxicity classification were seen below the recommended guidance values for classification.

Terpineol:

Species	:	Rat
Application Route	:	Oral
Remarks	:	No toxicologically significant effects were found.

Barium:

Species	:	multiple species
Application Route	:	Oral
Remarks	:	kidney effects

Aspiration toxicity

Not classified due to lack of data.

Components:

Silver powder (d50 < 1 mm):

No aspiration toxicity classification

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Silver powder (d50 < 1 mm):

Toxicity to fish	:	LC50 (Pimephales promelas (fathead minnow)): 0.016 mg/l Exposure time: 96 h Remarks: Information given is based on data obtained from similar substances.
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 0.0125 mg/l Exposure time: 48 h Remarks: Information given is based on data obtained from similar substances.
Toxicity to algae/aquatic plants	:	EC50 (Pseudokirchneriella subcapitata (green algae)): 0.19 mg/l Exposure time: 96 h Remarks: Information given is based on data obtained from similar substances. EC10 (Pseudokirchneriella subcapitata (green algae)): 0.03462 mg/l Exposure time: 72 h Remarks: Information given is based on data obtained from similar substances.
Toxicity to fish (Chronic toxicity)	:	NOEC (Oncorhynchus mykiss (rainbow trout)): 0.0012 mg/l Exposure time: 32 d Remarks: Information given is based on data obtained from similar substances.
Toxicity to daphnia and other aquatic invertebrates (Chron-	:	NOEC (Daphnia magna (Water flea)): 0.00327 mg/l Exposure time: 21 d

ic toxicity) Remarks: Information given is based on data obtained from similar substances.

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

Terpineol:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): 62 - 80 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia magna (Water flea)): 73 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (green algae)): 68 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

EbC50 (Pseudokirchneriella subcapitata (green algae)): 17 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Barium:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Toxicity to algae/aquatic plants : Remarks: No data available

Persistence and degradability

Components:

Silver powder (d50 < 1 mm):

Biodegradability : Result: Not biodegradable
Remarks: Not applicable

Terpineol:

Biodegradability : Biodegradation: 80 %
Exposure time: 28 d
Method: OECD Test Guideline 301
Remarks: Readily biodegradable.

Bioaccumulative potential

Components:

Silver powder (d50 < 1 mm):

Bioaccumulation	:	Remarks: Bioaccumulation is unlikely. Information given is based on data obtained from similar substances.
Partition coefficient: n-octanol/water	:	Remarks: Not applicable

Terpineol:

Bioaccumulation	:	Bioconcentration factor (BCF): 24.13 Remarks: Bioaccumulation is unlikely.

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	If recycling is not practicable, dispose of in compliance with local regulations. Do not reuse empty container.Never place unused product down any indoor or out door drain. Contaminated/not cleaned containers should be treated/handled like product waste.Dispose of container properly.Refer to applicable Local, State/Provincial, and Federal Regulations, as well as industry Standards.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
Class	:	9
Packing group	:	III
Labels	:	9
Environmentally hazardous	:	no

IATA-DGR

UN/ID No.	:	UN 3082
Proper shipping name	:	Environmentally hazardous substance, liquid, n.o.s. (Silver)
Class	:	9
Packing group	:	III
Labels	:	Miscellaneous
Packing instruction (cargo aircraft)	:	964
Packing instruction (passenger aircraft)	:	964

IMDG-Code

UN number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
Class	:	9
Packing group	:	III
Labels	:	9
EmS Code	:	F-A, S-F
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR

Not regulated as a dangerous good

Special precautions for user

Remarks	:	Regulated by DOT/49CFR as Combustible Liquid when transported in a bulk package (>=119 gallons(450 litres))., Not regulated by DOT in non-bulk package. Marine Pollutants assigned UN number 3077 and 3082 in single or combination packaging containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass per single or inner packaging of 5 KG or less for solids may be transported as non-dangerous goods as provided in section 2.10.2.7 of IMDG code, IATA special provision A197, and ADR/RID special provision 375.

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards	:	Flammable (gases, aerosols, liquids, or solids)
SARA 313	:	The following components are subject to reporting levels established by SARA Title III, Section 313:

Silver powder (d50 < 1 mm)	7440-22-4	>= 70 - < 90 %

California Prop. 65

WARNING: This product can expose you to chemicals including Naphthalene, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

TSCA list

In compliance with TSCA-active Inventory requirements for commercial purposes.

The following substance(s) is/are subject to a Significant New Use Rule:

Bis(2-butoxyethyl) ether	112-73-2	See 40 CFR § 721.10229; Final Rule

The following substance(s) is/are subject to TSCA 12(b) export notification requirements:
Bis(2-butoxyethyl) ether 112-73-2

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA P0	:	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA P0 / TWA	:	8-hour time weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 12-16-2024

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / EN